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D350-578-031
Job Sheet 203930



Part No: D350-578-031 Job Qty: 1 pcs

Part Name: AS350/AS355 Bearpaw Wearplates



Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 11/28/19 Job Tracking No:
Due Date: 12/16/19 Created By: Marie Lajeunesse
Type: SOLD Description:

Note: DWG REV H SHEET 12 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B 14.05.01 AS PER
ECN14-544 DD VERF:JLM IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	1 pcs	12/16/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S243524



Part: D350-578-031

Job No: 203930

Serial No/Batch: S243524

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-4 Issue 18, FAA STC SR00028/

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110 QC 4	1 pcs	12/16/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
120 Packaging 3-1 - Stock - B4B	1 pcs	12/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
125 DC - 1 - B4B	1 pcs	12/16/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
130 QC 21 - FG	1 pcs	12/16/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
Part Op 105 - Pick Kit					
Descriptions: 110 - QC4- 100% Inspect kits for completeness					

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PHG

- 120 - Identify and pack for shipping as per PPP D350-578-031 and DSI9429
- 125 - Document Control - Photocopy bluefile and type labels per PPP D350-578-031 CHG 003
- 130 - QC21- Final Inspection - Work Order Release

013511

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	12 Ea (12 ea)	105-Packaging 1 - Pick Kit	5233743
AN4-17A	Bolt	12 Ea (12 ea)	105-Packaging 1 - Pick Kit	5220379x1 5239247x11
D3859-041	Wearplate Assembly	2 pcs (2 ea)	105-Packaging 1 - Pick Kit	5238231
MS21042L4	Nut	12 Ea (12 ea)	105-Packaging 1 - Pick Kit	5228619
NAS1149D0463J	Washer	24 Ea (24 ea)	105-Packaging 1 - Pick Kit	5225595

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	AN4-16A	12	562	0
	AN4-17A	12	255	0
	D3859-041	2	16	0
	MS21042L4	12	4,629	0
	NAS1149D0463J	24	5,904	0

Part Specifications

Specifications could not be found.

Plex 11/28/19 1:00 PM Dart.lajeunesse.marie

NCR No.

Job:

Part No.

Date :

Sequence #:

QTY Affected :

MRB (Q51042)

DISPOSITION

Rework

Scrap

Use-as-is

DEPARTMENT/PROCESS

Skid-tube

Machining

Large Fab

Cross tube

Small Fab

Finishing

Eng. (Non-AW)

Prod. Eng. Coord.

Rec/Store/Packaging

Engineering

Water Jet

Supplier

Quality

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator

Manufacturing Process

Equip/Tooling

Handling/Preservation

Material

Product Improvement

Process Improvement

Human Factors

FAULT CATEGORY

Pressure/Forced

Bending

Crushing

Cracks

Crimp/Kink/Ripple/Wave/Twist

Marks/Chatter

Mislabeled

Other/Details:

Contamination

Misaligned/off center

BOM/Route

Broken/Damage/Defect

Incomplete/Unclear Instructions

Drill Holes

Fit/Function

Power Loss/Surge

Folio/Program

Grain Direction

Weld

Wrong Stock Pulled

Out of Sequence

Off-set/Set-up

Positioned Wrong

Outside Tolerance

Drawing

Finish

Part Lost/Missing

Misread

Change Record

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Part Number: D350-578-031

Description: WEARPLATE

[illegible]